

Date: Monday, 5/1/2006 4:23:44 PM
 User: Kim Johnston





Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : JET TUBE
 Job Number : 26917
 Estimate Number : 10472
 P.O. Number : N/A Part Number : D2409
 This Issue : 5/1/2006 S.O. No. : N/A Drawing Number : D2409 REV. A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : A
 Previous Run : N/A Material : N/A
 Due Date : 6/30/2006 Qty: 2 Um: Each
 Written By : Saeed COMMENT Below
 Checked & Approved By : 06.05.02
 Comment : Est: C 03.04.14 Reformat; Incorporated D2292;
 D2375-3-08-106; D2403 - D2417 KJ/RF

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T0500W035	6061-T6 Tube .500 x.035W
 		
Comment: Qty.: 1.6666 f(s)/Unit Total : 3.3332 f(s) 6061-T6 Tube 0.50 x .035W Material: 6061-T6 (0.50" OD x 0.035") wall seamless tubing (M6061T6T0.500W.035) Batch: <u>114692</u> <u>FF 06-06-07</u> 2		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
 		
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Cut as per template D2409T1 2- Deburr 3- Bend as per template D2409T2 & Dwg D2409 Identify as D2409 <u>FF 06-06-07</u> 2		
3.0	QC5	INSPECT WORK TO CURRENT STEP
 		
Comment: INSPECT WORK TO CURRENT STEP <u>06-06-07</u> (2)		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
 		
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>5743</u> <u>06/06/08</u> (2)		
5.0	DC	DOCUMENT CONTROL
 		
Comment: DOCUMENT CONTROL Inspection Level 21 <u>06/06/08</u> (2)		

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

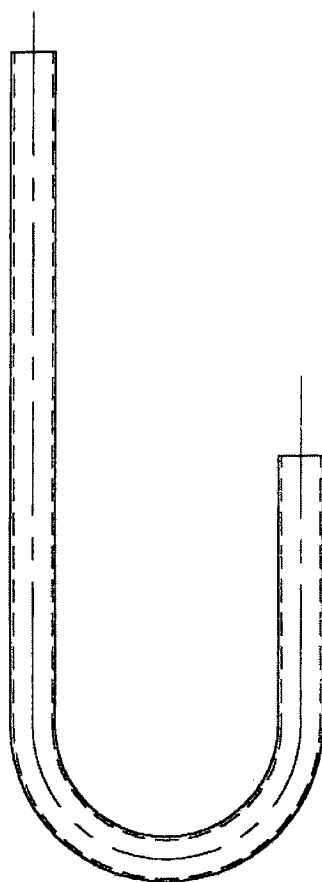
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	D2409	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE JET TUBE	SCALE 1:2

RELEASED
96/09/10 BW



MATERIAL: 0.50 OD 0.035 WALL AL
BEND PER TEMPLATE TD2409

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26917